



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBD3336-1
Job Sheet 186870



Part No: RBD3336-1

Job Qty: 2 ea

Part Name: Jack



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Created By: Patrick Lussier

Due Date: 1/7/19

Description:

Type: Stock

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	2 pcs	1/7/19	1/7/19	0.00	0.00	Purchasing		JAN 08 2019
120	Packaging	2 pcs	1/7/19	1/7/19	0.00	0.00	Packaging2		JAN 08 2019
130	QC	2 pcs	1/7/19	1/7/19	0.00	0.00	QC6		DAS 38
140	Packaging	2 pcs	1/7/19	1/7/19	0.00	0.00	Packaging3-1		28 9-89
150	QC21-SA	2 Ea	1/7/19	1/7/19	0.00	0.00	QC21		9-89
Part Op 110 - Issue P/O: 041012 to METEC MANUFACTURE RBD3336-1 AS PER DWG RBD412-729-011 ***Ship Norco Descriptions: 76508 Bottle Jack to METEC*** Certificate of conformity is required NOV 22. 2018 x 2 <i>h h</i>									
sold									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBD3336-1P	Jack	2 pcs (1 ea)	110-Purchasing	S142703

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	RBD3336-1P	2	0	0

Part Specifications

Specifications could not be found.

Plex 11/22/18 10:23 AM dart.Lussier.Patrick



Container No: S142704



Part: RBD3336-1

Job No: 186870

Serial No/Batch: S142704

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/08/19

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. <u>RBD412-729-011</u> NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																						
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval <i>MRB</i> JUNE 11, 2018																			
Description Work Order Deviation				Disposition																					
- INSTALL DART PLACARD USING MCMASTER#97524A032 RIVETS - NORCO JACK 76508B REPLACES RBD3336-1 JACK (NORCO 76508A) - HOLES IN D3333-1 AND NORCO JACK 76508B MUST BE REPOSITIONED TO BE CLEAR FROM OIL GALLEYS - D3330-041 FRAME WELDMENT JACK OPENING MAY BE ENLARGED TO ACCOMMODATE JACK				THIS DEVIATION IS ACCEPTABLE THE FIT, FORM, AND FUNCTION OF THE PART WILL BE AS ORIGINALLY INTENDED																					
				Completed By Lead hand / Supervisor Approval Verification																					
				QC / QA Coordinator Approval																					
Root Cause		FAULT CATEGORY																							
Environment ☐ Design ☒ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : _____																			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CCANA01

Sold To: Canadian Helicopters Limited - CHL
1215 Montee Pilon
Les Cedres QC J7T 1G1
Canada
Phone: 450 452 3049
Fax: (450) 452-2483

Ship To: Canadian Helicopters Limited - CHL
1215 Montee Pilon
Les Cedres QC J7T 1G1
Canada
Phone: (450) 452-3000
Fax: (450) 452-2483

ORDER

Order No : 11174

Date: 11/19/18

Ship-To Contact: Sylvain Miron

Email: smiron@canadianhelicopters.com

Cust PO No: 221220

FOB: Shipping Point

Ship Via:

Freight Terms: PrePaid

Terms: Net 30

INCO Terms: Ex Works

Order Taker: Caitlin Crooks

Order Taker Phone:

Order Taker Email: ccrooks@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	1/14/19	1/14/19	RBD3336-1	Jack	2	pcs	\$765.00USD	pcs	\$1,530.00 USD
				10% Discount LTA			-10.00		\$-153.00
Sub Total									\$1,377.00
Tax									\$179.01
Sub Total									\$1,556.01 USD
Grand Total									\$1,556.01 USD

ORDER NOTES

FedEx Priority ACCT#122371921- DO NOT INSURE SHIPMENTS

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

International / US Wires:

Swift Code: CHASUS33 Bank Routing #: 021000021 Account #: 133281000

Bank Name: JPMorgan Chase Bank 201 St. Charles Ave., New Orleans, LA USA 70170

Account Name: DART Aerospace Ltd.

Notification October 2018: Our banking information has remained unchanged

Stroter & ma!

Stroter & ma!



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041812**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041812
PO Date: 11/22/18
Due Date: 1/7/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186870	RBD3336-1P			Jack	Firmed	-	1/7/19	2 pcs	0 pcs	2 pcs	\$444.50/pcs	\$889.00
Grand Total:													\$889.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 11/22/18 10:30 AM dart.Lussier.Patrick

ORDER 11174

JAN 19 2019 (2)

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Shipment No: 24493
Shipment Date: 08-Jan-2019
Ship Via: Pick up at METEC
Order Number: 3224
Order Date: 11/22/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO041812
Terms: Net 60 Days

----- Quantity -----								
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Job Number
1	2	2	0	0	EA	DART-RBD3336-1P Modified Jack, dwg # RBD3336-1 Rev.PA2		3224-01

38
9-89

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

 Packing Clerk's Signature
 Metec Metal Technology Inc

 Received In Good Order By



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity

Part Number

Part Name

Dwg
Rev.#
PA2

P.O. Number

2

DART-RBD3336-1P

MODIFIED JACK

41812

DAS
38
9-89

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


George Theoret

Vankleek Hill, January 8, 2019